

## **AAMA**

IFS Coatings, Inc. recommends using the standards set forth by AAMA (American Architectural Manufacturer's Association). AAMA is recognized as the leader for maintaining and developing all architectural standards, including finishing.

Performance Tests		AAMA 2603-98	AMMA 2604-98	AAMA 2605-05
Chemical	Muriatic Acid Resistance – 10%, 10 drops, 15mins.	No blistering, no visual change	No blistering, no visual change	No blistering, no visual change
	Mortar Resistance	No loss of film adhesion or visual change	No loss of film adhesion or visual change	No loss of film adhesion or visual change
	Nitric Acid Resistance – 70% reagent grade, 30mins.	Not Applicable	Color change Delta E < 5	Color change Delta E < 5
	Detergent Resistance – 3%, 72 hours	No loss of adhesion	No loss of adhesion	No loss of adhesion
	Window Cleaner Resistance – 10 drops, 24 hours	Not Applicable	No blistering and no change in appearance	No blistering and no change in appearance
Weather	Humidity Resistance	1500hrs formation of blisters size # 8	3000hrs formation of blisters size # 8	4000hrs formation of blisters size # 8
	Salt Spray Resistance	1500hrs 1-2mm creepage, formation of blisters size # 8	3000hrs 1-2mm creepage, formation of blisters size # 8	4000hrs 1-2mm creepage, formation of blisters size # 8
	Erosion Resistance	Not Applicable	10% loss max.	10% loss max.
UV Exposure	45° Florida Exposure	1 Year	5 Years	10 Years
	Color Retention	Not Applicable	Color change Delta E < 5	Color change Delta E < 5
	Chalk Resistance	Not Applicable	No more than # 8 rating	No more than No. 8 for colors and # 6 for whites
	Gloss Retention	Not Applicable	Minimum 30%	Minimum 50%